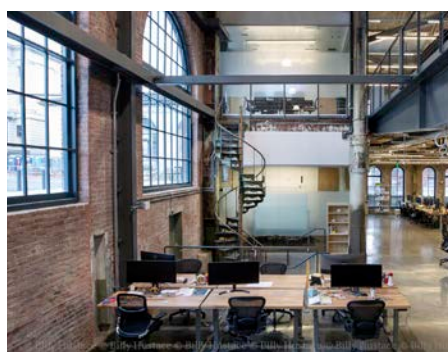
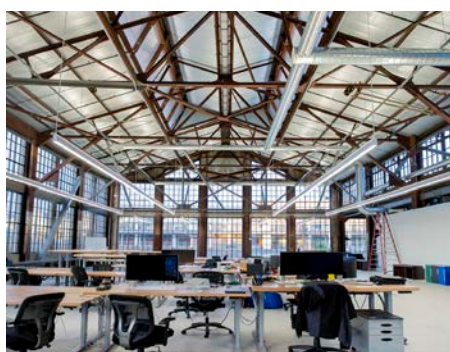




Pier 70

San Francisco, CA



San Francisco's Pier 70 Project Gets Historic Revamp with Winco's Steel Replica Windows

Massive historic steel replica windows were used to breathe new life into several buildings at San Francisco's historic Pier 70, one of the largest shipyards west of the Mississippi River. After years of disuse and deterioration, Pier 70 has undergone a massive renovation making its unique buildings beautiful, strong and viable for the next 100 years.

Now, the award-winning space serves as a design lab for Uber Advanced Technologies Group, where the future of land transportation is being re-imagined. Several other tenants also occupy the buildings.

Winco supplied replacement windows for Pier 70's Buildings 115 and 116, but this was no ordinary replacement job. The many challenges of the waterfront site, historic requirements and seismic codes called for creativity and collaboration by the entire design team.

Seafaring History Preserved

Pier 70 is a significant California landmark on the National Register of Historic Places. Many buildings date back more than 120 years and served as a major shipbuilding and repair hub for the U.S. in both World Wars and into the 1970s.

PROJECT DETAILS

Systems Provided

Series:

3250 Steel Replica

Glass Configuration:

¼" Monolithic Tempered Clear Glass

Market:

Commercial

Finish

Black Anodized

Project Team

Owner

Orton Development, Inc.

Architect

Marcy Wong Donn Logan Architects

Glazing Contractor

Maz Glass

Winco Representative

Gantt W. Miller IV, LEED AP BD+C





Waterfront Location Engages Community

Pier 70 sits along San Francisco’s Central Waterfront in the heart of Dogpatch, formerly a working class neighborhood for the 18,000-plus shipyard workers. In the 1990s, the neighborhood began a rebirth with warehouses being converted to lofts and condos. With its scenic waterfront location, Pier 70’s developer, Orton Development, Inc., (ODI) saw a way to save historic buildings while creating new jobs and public amenities.

The Challenges of Revitalization

According to Berkeley-based Marcy Wong Donn Logan Architects, the buildings were all in urgent need of repair. The largest, a two block long unreinforced masonry former machine shop, had been red-tagged and was in danger of collapsing. The design team developed a building-within-a-building concept that preserved the historic perimeter brick walls, reduced the cost of temporary shoring and retained the open volume in the 62-foot-tall space.

With the potential risk of seismic activity, the architects and ODI worked closely with California structural engineers Nabih Youssef Associates, in partnership with the Port of San Francisco, to bring the buildings up to current seismic and life-safety codes.

The Windows of Building 115 & 116

Buildings 115 and 116 were built in 1916-17 for the WWI effort. The buildings were constructed of cast in place concrete with a light-gauge corrugated roof and plenty of mullioned windows supplying natural light. For the redevelopment, the architects were able to replicate the look of the original windows with Winco’s help.

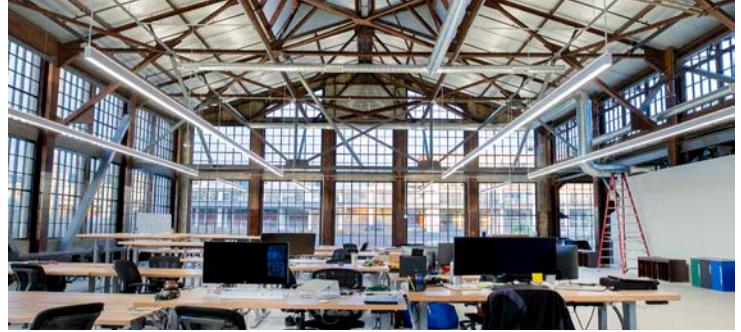
The original windows were over-sized with thin wooden sightlines. While a standout feature, the original sightlines were too light and deteriorated to be rebuilt. Winco’s Series 3250 Steel Replica windows offered the best replacement solution.

Winco West did the initial design work, collaborating with the architect, glazier and developer for six months to ensure every detail was perfect. At Winco’s St. Louis headquarters, engineers created numerous new dies to ensure the new replica windows matched the historic profiles of the originals windows. A 16-foot mock-up was created on-site for design approval, including officials from the Port of San Francisco.

Installation was equally challenging. Maz Glass, the Oakland-based installers, had to rebuild window openings where the steel channels were rusted through. Concrete repair work was necessary to support the huge windows.

Winco provided more than 48,000 square feet of Winco Series 3250 Steel Replica windows fitted with ¼” monolithic tempered clear glass. With stunning aesthetics, the windows can withstand 110 mph winds and seismic activity.

“The size of the windows is the key design element of the buildings,” says Kent Royle, Associate Principal at Marcy Wong Donn Logan Architects. “The size, number and repetition of windows make Pier 70 Buildings 115 and 116 stunning from the street, and inside, occupants are bathed in natural light. It’s gratifying to see these historic buildings back in productive use.”



Project Awards

American Institute of Architects - California Council | Merit Award

California Preservation Foundation | Design Award

Engineering News-Record 2018 Best Projects Award

American Institute of Architecture | Interior Architecture Honor Award

ASCE San Francisco Section Awards | Historical Renovation Project of the Year

Retrofit Magazine Metamorphosis Awards | Winner, Historic Category

ENR California Best Projects Award | Best Project, Northern California (Interiors | Tenant Improvement)

